

TECHNICAL DATA SHEET

Date of issue: 2020

ACRYLIC CASTEL ALPINA

DESCRIPTION

Acrylic paint for professional use with satisfactory durability and high hiding power and coverage.



TECHNICAL CHARACTERISTICS

Density	: 1,57±0.02 (EAOT EN ISO 2811 20°C)
Viscosity	: 110-120KU
Thinning	: 5 - 10% with water
Coverage	: 10-12 m ² /lt per layer
Drying time	: Touch dry after 1 hour and recoat able after 2-3hours
Colors	: Unlimited number of shades through tinting system of ALPINA.
Packaging	: White-Base P: 750ml, 3lt, 10lt
VOC (Volatile Organic Compounds)	: EU limit value for this product Category A: "c", Type:WB, Exterior walls of mineral substrate: 40g/l (2010). This product contains max 39g/l VOC.
Painting tools	: Brush, roller, pistol Remove as much paint as possible from the equipment in the container and clean it immediately with hot water and soap.
Conditions of application	: Do not apply at temperatures below 10°C and above 35°C.
Storage	: Store at temperatures from 5°C to 40°C. Close the container after every use.



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APPLICATION

Stir well before use

Surfaces must be clean, dry and free from foreign objects and substances

New surfaces	1° layer: Priming with solvent based or water based primer ALPIDUR 2° layer: One layer of Acrylic Castel. Dilution 5-10% with water 3° layer: One layer of Acrylic Castel. Dilution up to 10% with water
Painted surfaces	Scratch, fill and prime with primer ALPIDUR if it's necessary and apply two layers of Acrylic Castel diluted 5-10% with water

HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult ALPINA Safety Data Sheets and follow all local or national safety regulations.