

TECHNICAL DATA SHEET

Date of issue: 2020

ALPILAC AQUA WATERBASED ENAMEL PAINT

DESCRIPTION

Premium quality water based, enamel paint, both for wooden and metal surfaces. Ideal for interior and exterior use. It is suitable for repainting old solvent varnish paints. It has excellent adhesion, hiding power and perfect finish. Non yellowing product on ageing. It is friendly to the environment and the user.



TECHNICAL CHARACTERISTICS

Density	: 1,03 - 1,23 depending on the shade (EAOT EN ISO 2811 20°C)
Viscosity	: 80 - 100 KU (ASTM D562)
Particle size grading	: $\leq 20\mu\text{m}$
Thinning	: 5 with water for roller or brush, 10 – 20% for pistol
Coverage	: 12 - 14 m ² /lt per layer
Drying time	: Touch dry after 30 minutes and recoat able after 5-6 hours
Colors	: Unlimited number of shades through tinting system of ALPINA.
Packaging	: White - Bases: 750ml, 2,5lt, 10lt
VOC (Volatile Organic Compounds)	: EU limit value for this product Category A: "d", Type: WB, Interior/exterior trim and cladding paints for wood and metal: 130g/l (2010). This product contains max 129g/l VOC.
Painting tools	: Brush, roller, pistol Remove as much paint as possible from the equipment in the container and clean it immediately with hot water and soap.
Conditions of application	: Do not apply at temperatures below 10°C and above 35°C.
Storage	: Store at temperatures from 5°C to 40°C. Close the container after every use.



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APPLICATION

Stir well before use

Surfaces must be clean, dry and free from foreign objects and substances.

It is applied in two layers for a perfect result. It dries in one hour and it can be recoated after 5-6 hours. These times depend on weather conditions. For unpainted or old wooden surfaces, we use as a substrate VELATOURA of ALPINA. For unpainted or old metal surfaces we use as substrate anticorrosive ALPIRUST of ALPINA.

HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult ALPINA Safety Data Sheets and follow all local or national safety regulations.