

TECHNICAL DATA SHEET

Date of issue: 2023

ALPILAC SOLVENTBASED ENAMEL PAINT

DESCRIPTION

High quality enamel paint based on alkyd resins, for interior and exterior use. It is recommended for primed wooden and metal surfaces. Due to its special composition, it is an anticorrosive finish for metal surfaces. It is easily applied and it has great hiding power. It has excellent resistance to weather conditions, while the shades are unchangeable overtime.



TECHNICAL CHARACTERISTICS

Density	: 1,10 – 1,18(EΛΟΤΕΝΙΣΟ 2811 20°C)
Viscosity	: 84 – 90 KU (ASTM D562)
Particle size grading	: ≤ 10μm
Thinning	: 5-10% with solvent No804 for roller and solvent No806 for pistol
Coverage	: 13 - 16m ² /lt per layer
Drying time	: Touch dry after 2 hours and recoatable after 16 hours
Colors	: Unlimited number of shades through tinting system of ALPINA
Packaging	: 375ml, 750ml, 2,5lt, 20lt
VOC (VolatileOrganic Compounds)	: EU limit value for this product Category A: “i”, Type:SB, One-pack performance coatings: 500g/l (2010). This product contains max 499g/l VOC.
Painting tools	: Brush, roller, pistol Remove as much paint as possible from the equipment in the container and clean it immediately with solvent No806 or No804 and then wash with hot water and soap.
Conditions of application	: Do not apply at temperatures below 10°C and above 35°C.
Storage	: Store at temperatures from 5°C to 40°C. Close the container after every use.



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APPLICATION

Stir well before use

Surfaces must be clean, dry and free from foreign objects and substances.
Surfaces must be sandpapered.

HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult ALPINA Safety Data Sheets and follow all local or national safety regulations.